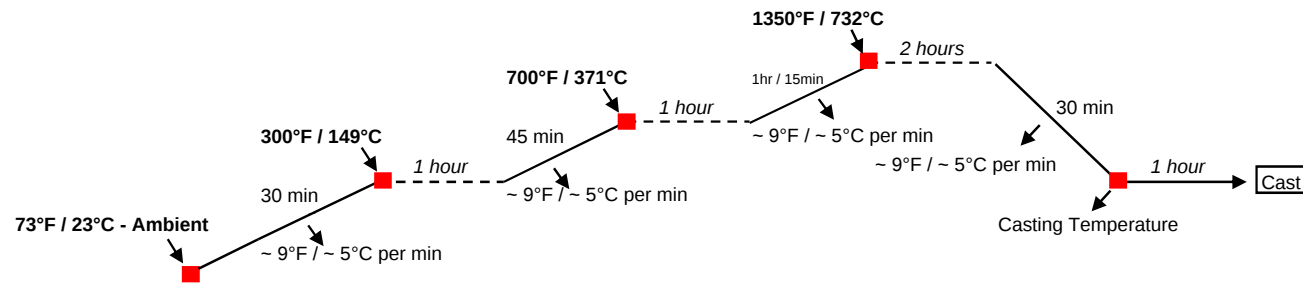


5 Hour Burnout Cycle



Legend:

- Temperature (°F / °C)
- Dwell Time (hour / minutes)
- Ramp Temperature & Time (per minute & hour / minutes)

***Graph is meant as a guide only, in which adjustments should be done accordingly to burnout furnace capabilities at hand.